

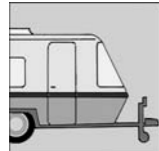


SABA, a strong bond

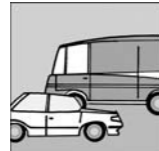
## Areas of applications:



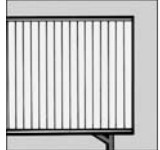
Truck and coachwork



Caravan construction



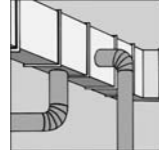
Construction



Container construction



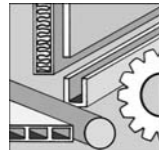
Bus construction



Air and climatic engineering



Electrical and equipment construction



Metal sheet working, synthetic engineering



Marine

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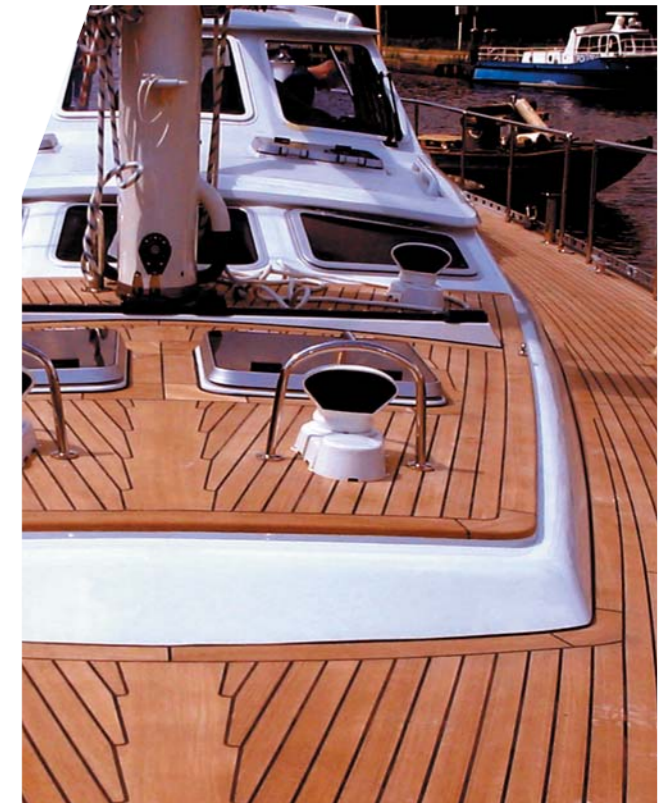
Technical data:	Sealtack 700	Sealtack 750	Sealtack 780	Sealtack Transparent	Deckfast MS	Seal One HM	Seal One Fast	Sealer 211C
Skin time (minutes)	20	10	8	10	60	20	15	
Tackfree (hours)	24	4	4		48	48	24	
Hardness Shore A	48	55	55	35	35	35	38	30
Modulus at 100%	1,00	1,50	1,50	0,60	0,71	0,41	0,44	0,32
Temperature resistance °C Min. Max.	-40 +100	-40 +100	-40 +100	-40 +100	-30 +80	-30 +80	-30 +80	-40 +120
Work temperature °C Min. Max.	+5 +35	+5 +35	+5 +35	+5 +35	+5 +35	+5 +35	+5 +35	+5 +35
Tensile strength N/mm <sup>2</sup>	1,70	2,60	2,60	1,30	1,98	2,06	1,08	0,60
Paintable. Prior testing recommended	yes	yes	yes	no	no	no	no	no
Colours available	white grey black	white grey black	white grey black	Transparent	grey	black	black	black
Elongation at break	400	330	275	220	426	515	546	400

Applications:	Sealtack 700	Sealtack 750	Sealtack 780	Sealtack Transparent	Deckfast MS	Seal One HM	Seal One Fast	Sealer 211C
Above & Below Waterline		X	X		X	X	X	X
Structural Fixing & Finishing	X	X	X		X			
UV-stable	X	X	X			X	X	X
Fibreglass, Polyester	X	X	X		X	X	X	X
Aluminium & Stainless Steel	X	X	X		X	X	X	X
Polished Steel			X					
Deck Gear & Fixing Seals		X	X			X	X	
All Timber Types	X	X	X		X	X	X	X
Deck to Hull. Cabin Tops etc.		X	X		X			
Teak Deck Bonding		X	X		X			
Sanitary: Kitchen, Toilet, Shower			X					
Sealing joints in teak ship decks						X	X	X
Transparent sealing				X				

This table is a guideline only. For more information and personal advice please contact SABA.



SABA, a strong bond

**Marine**

Full product range of  
adhesives and sealants

[www.saba.nl](http://www.saba.nl)

**Deckfast MS:** bonding teak decks

**One-component Deck adhesive based on MS-Polymers suited for bonding teak on yacht decks.**

- Long application time app. 60 minutes!
- Easy and quick to apply
- Bonds to many different surfaces
- Very durable, flexible bonding of decks
- Watertight layer
- Free of solvents, silicones, oxim and isocyanates

**Seal One HM:** one component deck caulk

**One-component deck caulk based on MS-Polymers. Is especially suitable for sealing teak-wood ship decks.**

- Easy and quick to apply (low viscosity)
- No bubble formation
- Durable elastic
- Very good ageing-resistance (UV-stable)
- (Sea)water and weather resistant
- Almost no shrinkage
- Free of solvents, silicones, oxim and isocyanates
- Non-staining

**Seal One Fast:** rapidly sanded deck caulk

**One-component deck caulk based on MS-Polymers. This sealant is a modification of the SABA Seal One HM sealant and can be sanded shortly after application.**

**Offers all advantages of the SABA Seal One HM with the following extras:**

- Can be sanded after 1 to 2 days!
- Time-saving
- Deep black colour
- Especially suitable for prefab teak decks

**Sealer 211C:** two component deck caulk

**Is a two-component, elastic deck caulk based on polysulfide. Is very suitable for sealing joints in teak wood ship decks.**

- Nice and tight appearance
- Controlled polymerization
- Durable and maintenance-free
- Excellent and permanent adherence to teakwood
- Permanently elastic
- Self-levelling
- Resistant to (sea)water, oil, grease, fuel and cleaning agents
- No formation of bubbles in the joints
- Free of solvents, silicones, oxim and isocyanates
- Non-staining

**Primers:** preparation**SABA Primer Marine:**

For priming teak deck parts that are to be sealed with SABA Sealer 211C, SABA Seal One HM and SABA Seal One Fast.

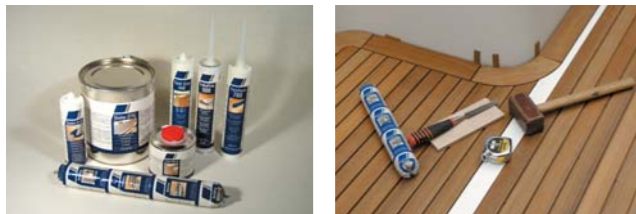
**SABA Primer SI:**

For priming teak deck parts that are to be sealed with SABA Seal One HM and SABA Seal One Fast.

**SABA Primer 9102:**

Primer for non-porous substrates (e.g. aluminium, stainless steel, polished steel, etc.) and polyester.

Always advice our product data sheets, system descriptions and primer list.

**Sealtack 750:** universal

**Universal adhesive and sealant based on MS-Polymers. For repair(s), fit and maintenance work.**

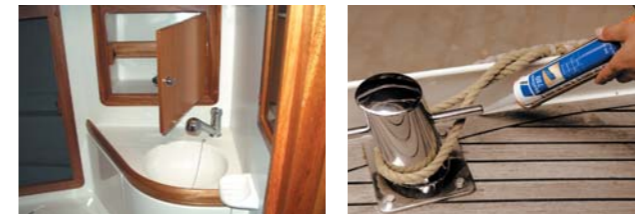
- For universal application (ready for use)
- Bonds to many different surfaces without a primer
- Very good ageing-resistance (UV-stable)
- (Sea)water and weather resistant
- Very durable
- Free of solvents, silicones, oxim and isocyanates
- No bubble formation
- Paintable wet on wet
- Smooth finishing
- Moisture-proof
- For interior and exterior
- Suitable for bonding teak decks

**Sealtack 780:** construction

**Construction adhesive and sealant based on MS-Polymers.**

**Offers all advantages of SABA Sealtack 750 with the following extras:**

- High initial and end tack
- Good thixotropic paste-like consistency
- For exterior and interior application
- Fast drying
- Also appropriate for sanitary purposes like bathrooms
- Very strong bonding

**Sealtack Transparent:** optical

**Transparent, one-component sealant based on SPUR-technology.**

- Transparent; "invisible" connection
- No discolouring of the sealant
- For various applications interior and exterior
- Free of solvents, silicones, oxim and isocyanates
- Easy to apply
- Elastic
- No discolouration
- For use above the waterline only

